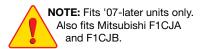


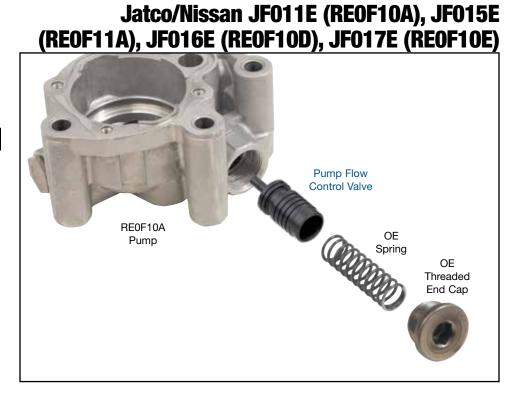
## TRANSMISSION PARTS

Instructions

# Pump Flow Control Valve

# Part No. 33510N-02





#### 1. Disassembly

- a. Remove OE threaded end cap and spring, set aside for reuse.
- b. Remove and discard OE pump flow control valve.

## 2. Installation & Assembly

- a. Thoroughly clean bore prior to installation.
- b. Install Sonnax pump flow control valve, spring pocket facing outward.
- c. Reinstall OE spring, ensuring it is seated in valve spring pocket.
- d. Reinstall and tighten OE threaded end cap.

#### 3. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 in-Hg.

